



# Steeda S550/S650 Mustang GT Resonator Delete X-Pipe

Installation Instructions for Part #: 555-3610 & 555-3618



## Tools Needed

1. 14mm & 15mm sockets
2. 3/8" Ratchet
3. 14mm & 15mm wrenches
4. Reciprocating saw or exhaust pipe cutting tool
5. Marker, paint pen or tape
6. Deburring tool
7. Safety glasses and gloves
8. Vehicle lift / jack and jackstands

## Installation

1. Read instructions in entirety prior to install.
2. Raise vehicle and ensure exhaust has cooled to prevent burns.
3. Hold Steeda X-Pipe flush with front of OE resonator pipe as shown in Figure 1.
4. Mark the rear of factory pipes with marker or tape using Steeda X-pipe as a guide as shown in Figure 2.



**Note:** Two people are recommended to ensure accuracy of cut marks.

5. Slightly loosen front sleeve clamp nuts but do not remove.
6. Use reciprocating saw or exhaust pipe cutting tool to cut along marks previously made.  
**Note:** If cutting on the car, be cautious of the gas tank and the sparks produced.
7. Fully loosen front sleeve clamps and remove factory resonator.
8. Deburr factory pipe as necessary and slide the provided clamps over factory rear exhaust pipes.
9. Install Steeda X-pipe and loosely tighten all 4 clamps.
10. Ensure exhaust tips are centered in rear valence cutouts.
11. Tighten all clamps to (50-55 ft-lb).
12. Prior to starting car ensure no wires, hoses, brake lines, tires, etc are contacting exhaust and have adequate clearance away from exhaust system.
13. Start vehicle and check for exhaust leaks with vehicle running parked. If leaks are found recheck pipe engagement and clamp tightness.
14. Drive vehicle for short distance then check entire system for exhaust leaks.

*Figure 1* Steeda X-pipe on factory exhaust



*Figure 2* Markings for cutting on factory exhaust



**Note:** Vehicle exhaust may smoke for short period while burning off any penetrating oil used on bolts. Vehicle should be left outside in open area on concrete or pavement until residual oils have burned off exhaust pipes.